

Work Order ID 76275

76275

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Tuesday, November 08, 2011 1:28:47 PM

Item ID: D3640-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Belt Guide

Start Date: 11/8/2011 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 11/22/2011 Req'd Qty: 6.00 ***6*** Customer:

Reference:

Approvals: Process Plan: M.C.J Date: 11/11/08 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3640	Rev A

100 0.00
100 BAND SAW OK 1/36 12/6/12 10
 Bandsaw Memo 0.00
 Jeaspa Bandsaw Cut blank 3.8" long

110 0.00
110 HAAS CNC VERTICAL MACHINING #1 OK 1/36 12/6/12 (10)
 HAAS 1 Punch 11/12/11 10 N/A
 HAAS CNC vertical machine #1 Memo 0.00
 1- Mill as per Folio FA670 & Dwg D3640 Rev: _____ 2-Deburr and Blend
 rad intersection with deburring tool.

120 0.00
120 QC2- Inspect parts off machine FAI/FAIB OK 1/36 12/6/12 (10)
 QC Memo 0.00
 Quality Control

Next inspect for transit damage
attached capc to w/c N/A 9/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check <i>QC8 Memo</i>	0.00 0.00	<i>B.A</i>	<i>12/02/03</i>		<i>10</i>	<i>0</i>		
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <i>ST 244</i> Memo	0.00 0.00							<i>(10) SP 12-02-06</i>
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<i>12/2/6</i>

12/2/6
(10)

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NOTE: Date & initial all entries

Picklist Print

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Tuesday, November 08, 2011 1:28:52 PM

Work Order ID: 76275

76275

Parent Item: D3640-3

D3640-3

Parent Item Name: Belt Guide

Start Date: 11/8/2011

Required Date: 11/22/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-01-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250		Purchased	No			100	f	31.9328	0.4	2.526316			

MDFI RINB0 75X1 250

**

Delrin Bar

Location	Loc Qty	Loc Code
MAT055	31.9328	
117985	0.5328	
118066	7	
119133	24	
14535	0.4	
120035		

3.33

B6 12/02/02

~~D3640-3~~ N/A Aug

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

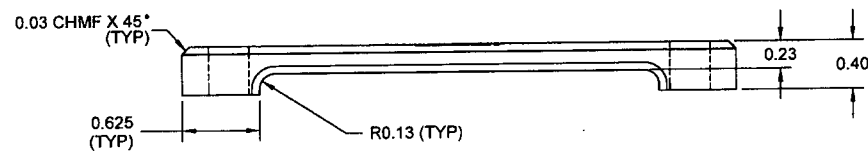
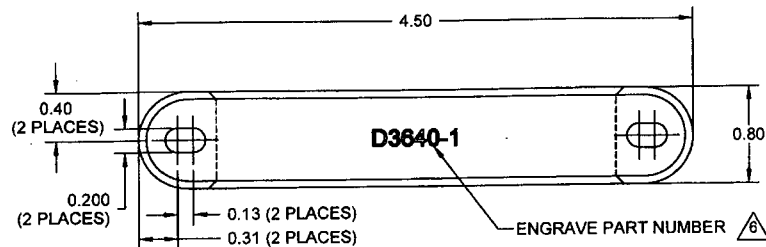
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

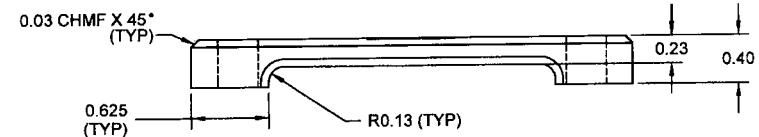
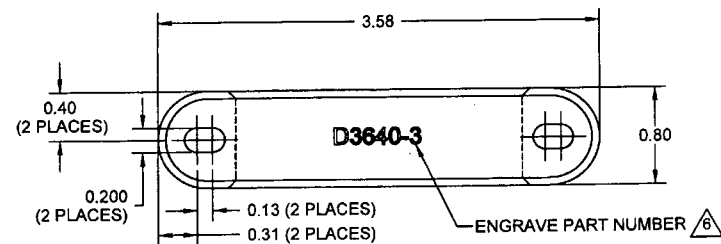
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 76275



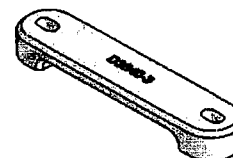
D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

RELEASED
07.07.01

- NOTES:
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
 - 7) WEIGHT: 0.03 lbs



A	NEW ISSUE; REPLACES G10605		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC.		
DRAWN	LET	PORT HADLOCK, WA		
CHECKED	BA	DRAWING NO.	REV. A	
MFG. APPR.	BA	D3640	SHEET 1 OF 1	
APPROVED	BA	TITLE	SCALE	
DE APPR.	BA	BELT GUIDE	1:1	
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		

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